

## Bio Base Europe Pilot Plant vzw – Stage-Internship (master/bachelor degree)

### Below is a list of topics for which we have internship vacancies.

#### TOPIC 1

##### **Capturing biogenic CO<sub>2</sub> into biobased intermediates through gas fermentation**

**Available from September 2025**

#### Project description

Due to its adverse effects on our climate, the accumulation of CO<sub>2</sub> in our atmosphere is and remains a serious challenge. Yet, where CO<sub>2</sub> was previously considered a burden, it is now seen as a possible green resource for the synthesis of chemical intermediates and added-value compounds. This concept is known as carbon capture and utilisation (CCU) and can help to reduce CO<sub>2</sub> emissions across industries. Industrial CO<sub>2</sub> can be abiogenic, when it comes from fossil carbon, or biogenic, in case it originates from a natural resource. Because CO<sub>2</sub> has a rather low energy, other energy sources are required for the organism, which come in the form of CO and/or H<sub>2</sub>.

This project will focus on producing acetic acid via gas fermentation on syngas or H<sub>2</sub>/CO<sub>2</sub>, using biogenic CO<sub>2</sub>. It will involve fundamental research to understand the workings of the organisms and the process. Based on this research, the process will be scaled to 1 L in four parallel gas fermenters at Bio Base Europe Pilot Plant. The process will be further intensified by means of cell recycle and the use of elevated pressures, aiming to improve the acetic acid productivity. As a final part, the downstream processing of acetic acid will be investigated to ensure that the stream can be used as a valuable carbon source for other liquid fermentation processes.

This project is framed within the EU-funded projects CAPTUS and FUELPHORIA, which focus on the transformation of biogenic CO<sub>2</sub> into biochemicals and fuels in a truly renewable manner. You will get the opportunity to perform important fundamental research in the gas fermentation field and see how your research evolves into a process using state-of-the-art gas fermentation equipment in an industrial environment, with the final aim of developing an industrially relevant gas fermentation process.

*This internship takes place at Bio Base Europe Pilot Plant (BBEPP), a non-profit SME that assists companies and research groups to bridge the gap between laboratory research and industrial implementation of their innovations. BBEPP is equipped with all process and analytical tools which allow to perform high-quality research in an industrial environment.*

#### **TOPIC 2 - POSITION FILLED**

##### **Fermentation development to convert 2G feedstocks into acetic acid with 100% carbon conversion efficiency**

**Available from July 2025**

#### Project description

In the framework of the Flemish AC2GEN project, this project focusses on the production of biobased acetic acid (AA), using an innovative combination of gas and liquid fermentation. Acetic acid serves as a versatile commodity chemical with a variety of applications in both chemical and biotech industries. This chemical can be produced by acetogenic bacteria with a diverse metabolism of advantages such as pathways for the conversion of all saccharides (including hexoses, pentoses, di-, tri-, oligo-, and polysaccharides) into AA. On top of that, acetogens allow 100% carbon efficiency of sugars to AA via CO<sub>2</sub> recirculation, possess hydrolytic capabilities, are resistant to and even degrade typical inhibitors, and more. These characteristics have the potential to significantly increase the carbon efficiency when valorizing 2G feedstocks, beyond that of other biochemical pathways.

The first goal of this project is to evaluate the performance of various acetogenic strains on 2G sugars. Then, the best performing strains will be cultivated on synthetic and real 2G hydrolysates. Analytical procedures such as HPLC and HPAEC will be used to follow up on the process. This process will next be studied in gas bioreactors and optimized in terms of carbon efficiency and productivity. Finally, intensification strategies (such as Simultaneous Saccharification and Fermentation, Consolidated Bioprocessing etc.) will be used to increase the carbon conversion efficiency and lift the process to a higher level. The screening and identification of promising strains will be executed using serum bottles, to increase the experimental throughput, while the in-depth optimization of the fermentation process will be executed in state-of-the-art 4x1L bioreactors.

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### **TOPIC 3**

#### **Intensified production of microbial oil (TAG) from CO<sub>2</sub>-based acetic acid**

**Available from September 2025**

##### Project description

Microbial oil, composed mainly of triacylglycerols (TAGs), holds great promise as a renewable feedstock for biofuels and other valuable biobased products. Utilizing CO<sub>2</sub>-derived acetic acid as a carbon source for microbial fermentation offers a sustainable pathway for producing TAGs, contributing to the circular carbon economy. This internship's project focuses on developing and intensifying a fermentation process to achieve optimal space-time yields of TAGs while scaling the process to industrially relevant conditions.

The objectives of this internship project include:

Process development and optimization: Investigate the performance of oleaginous microorganisms capable of converting CO<sub>2</sub>-based acetic acid into TAGs. Optimize key fermentation parameters (pH, temperature, aeration, feed strategies) to maximize yield and productivity.

Process intensification: Design and implement advanced strategies such as fed-batch, high-cell-density cultivation, or continuous cultivation with tailored cell recycling systems, aiming to boost microbial oil production and process efficiency.

Scale-up: Perform experiments at different scales, starting from laboratory-scale bioreactors and progressing to a 30 L stainless steel bioreactor, fully equipped for cutting-edge fermentation strategies and continuous follow-up. Evaluate and optimize the scalability of the process while maintaining product quality and yield.

This internship takes place at Bio Base Europe Pilot Plant (BBEPP), a leading institution for bridging laboratory research and industrial application. BBEPP is equipped with state-of-the-art facilities, including advanced

fermentation systems and analytical tools, ensuring high-quality research in an industrial environment. Your work will contribute to the growing field of sustainable bioprocesses, enabling the development of renewable feedstocks for biofuels and bioproducts.

#### **TOPIC 4**

##### **Development and scale-up of sustainable downstream processing strategies for SAF precursors**

**Available from April 2025**

###### Project description

The pursuit of Sustainable Aviation Fuel (SAF) has become a cornerstone of the transition towards a greener aviation industry. As part of this overarching goal, this project focuses on the development and scale-up of innovative downstream processing (DSP) strategies for the sustainable recovery and purification of SAF precursors. These strategies aim to enhance industrial relevance while minimizing environmental impact.

The specific objectives of this internship position include:

**Development of Sustainable DSP Strategies:** Innovate and optimize downstream processes to recover SAF intermediates with a focus on sustainability. This involves designing and testing various DSP techniques to maximize recovery efficiency.

**Evaluation of Technologies and Process Conditions:** Assess multiple DSP technologies and operational conditions to determine their performance in terms of recovery rates, energy consumption, and material requirements. This step is crucial for identifying the most effective and sustainable methods.

**Benchmarking Green Solvents:** Compare the use of green solvents against traditional extraction systems. This involves evaluating the efficacy, cost, and environmental impact of green solvents in the DSP of SAF precursors.

**Solvent Recycling for Process Intensification:** Investigate the feasibility of recycling solvents within the DSP framework to enhance process efficiency and industrial viability. This includes optimizing conditions for solvent reuse without compromising recovery performance.

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#### **TOPIC 5**

##### **Hybrid process development for upcycling mixed plastic waste into high-value dicarboxylic acids**

**Available from July 2025**

###### Project description

The HYBRID project aims to address two major challenges: the incineration of difficult-to-recycle plastic waste, leading to CO<sub>2</sub> emissions, and the fossil-based production of virgin plastics from long-chain dicarboxylic acid (DCA) monomers. By integrating pyrolysis, biological funnelling, fermentation, and advanced product recovery techniques, the project seeks to convert mixed plastic waste into high-value DCAs, critical for producing textile polymers, polyesters, lubricants, and plasticizers.

This internship, part of the HYBRID project, focuses on upcycling plastic waste into DCAs using a yeast-based fermentation platform. Key tasks include:

**Fermentation Process Development:** Investigate and optimize the fermentation behaviour of engineered strains with varying waste-derived feedstocks.

**Biphasic Fermentation:** Develop an advanced, multi-phase fermentation process with *in situ* product recovery and resource recycling.

**Process Integration and Scale-Up:** Transfer and evaluate the developed process at bioreactor scale and boost the process performance by in-depth optimisation. Collaborate with engineers to scale up the optimized process.

This internship at Bio Base Europe Pilot Plant (BBEPP) offers hands-on experience in fermentation and

downstream purification technologies and supports the transition to a circular bio economy. All experimental work will be performed in the industrial environment of BBEPP using state-of-the-art equipment, in cooperation with a team of experienced professionals. Your work will contribute to the Flemish-funded HYBRID project, crucial for further development and industrial scale-up.

## **TOPIC 6**

### **Production of sustainable microbial proteins within a seaweed biorefinery**

**Available from September 2025**

#### **Project description**

Current food systems and agricultural practices, in particular livestock production its dependency on soy imports, are under pressure because of their environmental impacts of which land use and greenhouse gas emissions are a major concern. As a result, there is an urgent need to develop high-quality proteins in a sustainable manner. Seaweed provides a versatile and nutritious source of proteins for food and feed applications. Moreover, there is high potential in the Belgian part of the North Sea to establish and operate commercial seaweed cultivation systems, e.g., in combination with offshore wind turbines. In this context, the SUPROSEA project aims to establish a sustainable seaweed biorefinery to produce high-quality proteins in an economically feasible manner.

This internship project frames within the SUPROSEA project and the Flemish Protein Strategy. The primary objective is to explore and develop biotechnological strategies for seaweed and seaweed residues in a zero-waste biorefinery approach. Particularly, it aims at the production of microbial protein via fermentation with maximal carbon efficiency. A first part will focus on the development of an efficient pre-treatment and saccharification process for seaweed biomass to yield suitable fermentation feedstocks. Then, different types of seaweed feedstocks and their carbohydrates will be screened for fermentability. For the most interesting types of seaweed feedstocks, a fermentation process will be developed and fine-tuned towards industrial performance levels. To this end, different process set-ups and feeding strategies (batch, fed-batch, repetitive fed-batch, multi-stage fermentations) will be explored and key fermentation parameters (pH, temperature, aeration) will be optimized to maximize productivity and yield. Finally, industrial downstream processing techniques will be evaluated to yield seaweed-based microbial proteins for testing in food and feed by the project partners.

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## **TOPIC 7 - POSITION FILLED**

### **Plastic-degrading enzymes for sustainable development**

**Available from July 2025**

#### **Project description**

Plastic waste build-up in the environment is an enormous ecological challenge. Biocatalytic depolymerization mediated by enzymes has emerged as an efficient and sustainable strategy for plastic treatment and recycling. A variety of plastic-degrading enzymes has been discovered from microbial sources. Meanwhile, protein engineering has been exploited to modify and improve enzymes performances.

This research project will focus on the sustainable production and use of enzymes that can depolymerise plastic wastes. In a first stage, fermentative processes will be developed and optimized on lab scale, using advanced and automated bioreactors. Enzyme production will be followed by downstream processing (DSP). Different state-of-the-art techniques for cell disruption, enzyme separation and purification will be tested and further optimized. Then, a depolymerization process, which employs the plastic-degrading enzymes produced, will be assessed. Research will focus on finding the optimized reaction conditions for obtaining monomeric and oligomeric fractions suitable for further re-polymerization into clean recycled plastic. The final aim of this project is to develop a sustainable, efficient and scalable enzymatic process that enables to transform plastic wastes into new polymer building blocks.

This internship frames within the EU-funded REPurpose project and takes place at Bio Base Europe Pilot Plant (BBEPP), a non-profit SME that assists companies and research groups to bridge the gap between laboratory research and industrial implementation of their innovations. BBEPP is equipped with all process and analytical tools are available to perform high-quality research in an industrial environment.

## **TOPIC 8**

### **Development and scale-up of the fermentation and downstream processing to produce protein nanofibrils, a precursor for sustainable textile materials**

**Available from March 2025**

#### Project description

A novel class of protein nanofibrils was discovered, showing promising properties regarding chemical and tensile durability. These nanofibrils are produced in bacterial fermentations, and protein engineering enables the introduction of new functionalities. They can be further processed to obtain an engineerable textile material, called “sporesilk”. Apart from a completely new type of textile material, this offers a more sustainable alternative to fossil-based textile materials used today.

In framework of the Flemish HiPProFib project, the objective is to develop an industrially relevant fermentation process where these nanofibrils are produced in a cost-efficient manner. Within this project, different fermentation parameters, medium compositions, feed rate strategies, and the use of second-generation feedstocks will be investigated. Following the production process, product purification is key. The first steps towards a challenging product purification will be investigated within this internship. The aim is to achieve effective purification using sustainable processing strategies and without compromising their intrinsic characteristics.

*This internship will take place at Bio Base Europe Pilot Plant, a leading institution known for bridging the gap between laboratory research and industrial application. BBEPP is a state-of-the-art facility, with a wide and flexible range of modular unit operations to enable high-quality research.*

## **Which student profile do we require?**

### **Requirements are:**

- You are studying for a degree in bio-engineering or related (bioprocessing, chemistry, biotechnology, cell- and gene technology) for the master internship.
- You are studying for a bachelor degree (agro- en biotechnologie of voeding- en diëetkunde) for the bachelor internship.
- Some experience with bacterial, yeast or fungal hosts is an asset
- Some relevant experience with biocatalytic processes for the production of chemicals, food ingredients or cosmetics is an asset
- The duration of your internship is at least 6 months.

## **What do we offer?**

We offer a dynamic, international and young working environment and a full learning experience. You are based at the Bio Base Europe Pilot Plant, situated in the port of Ghent in Belgium.

The internship runs for a minimum of 6 months fulltime to preferably a whole academy year fulltime.

<https://www.bbeu.org/>